



REKLAD

17. 12. 2014

PROVEDL/A

*Vina 2f.*

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

2 - 03- 2015

ARCHIV

2

02

02

✓ Rz25

-12  
-0.2

N2 14/01402

First angle projection		02	Oiled --> Oiled admissible	T48720		
			TG large --> TG fine / Adding breaking edge			
			Adding material choice			
General tolerance (GT) in mm		Index	alteration	Change no	Fit	Toler.
Size range		Inspection dim.				
≤ 30 ≤ 120 ≤ 400 ≤ 1000		Auxiliary dim.				
GT fine		Date	Name	Material:	S235JR suivant EN10025-2 or S235JRC according to EN10277-2	Weight: in kg
L 0.2 0.5 0.8 2 4		Drawn	9.1.2014	J.Fonteny	Blank no:	0.1
≤ 0.1 0.2 0.4 1 2		Checked	13.1.2014	F.Proust	Title:	PROD.
Lengths (L) and angle (L/Δ) = ± GT		Auth'd	22.1.2014	R.Pelletier	spacer	Scale
Tolerance Symbols ISO 1101		M.check.	20.1.2014	J.LeCesne		1:1
○ roundness = 1/20-Tol.						Sheet:
—□ straightness/flatness = GT						1
◎ concentricity/run out = GT						of:
≡ symmetry = GT						1
/ / parallelism = GT						
⊕ position = GT						
Languages: en,fr		Confidential document				
		Refer to protection notice ISO 16016				
		Repl.			Orig.	

Released

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